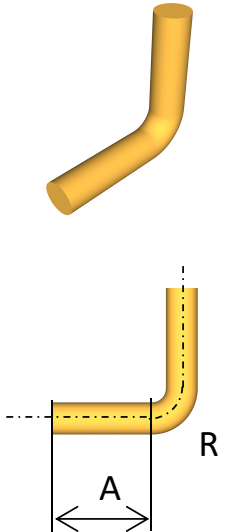
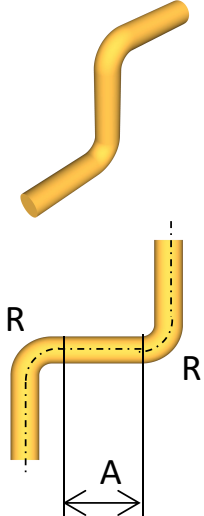
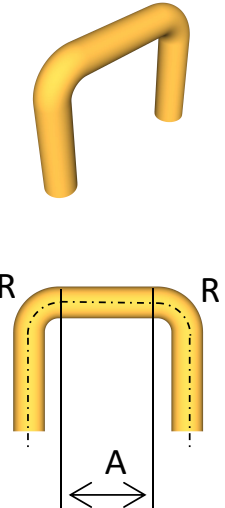
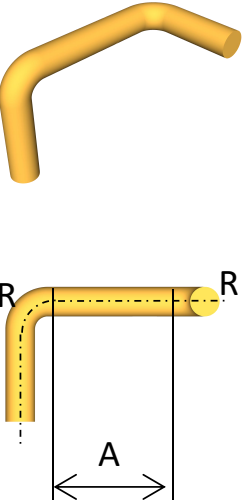
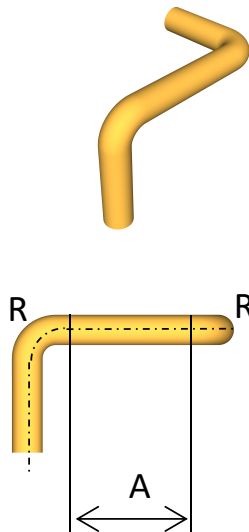


パイプ曲げの 送り寸法の目安

			L字	クランク	コの字	ひねり1	ひねり2
							
材質	パイプ 外径	曲げ半径 R[mm]	A [mm]	A [mm]	A [mm]	A [mm]	A [mm]
銅	φ4	10	15	20	15	15	30
	φ6	15	25	20	20	20	30
	φ8	20	25	20	20	20	25
	φ10	20	25	30	30	30	30
	φ12	45	25	35	35	35	35
SUS	φ6	15	20	25	25	25	60
	φ8	25	20	30	30	30	50
	φ10	25	30	35	35	35	50
	φ12	25	35	30	30	30	50
	φ16	35	40	35	35	35	45